

## Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]

BORDEREAU D'EXPÉDITION

SABIC POLYMERSHAPES  
Expédier à:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A 1K7  
CANADA  
téléphone - 1 (613)  
6325200

Facturer à:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A 1K7  
Canada

ENTREPÔT: MONTREAL QC - SABIC POLYMERSHAPES  
1665 - 55th Avenue, Dorval, QC, H9P 2W3, CA,

DATE:  
14-JUL-16

COMMANDE: 93023912  
MODALITÉS DE PAIEMENT: CA NET 30  
F.A.B.  
BON DE COMMANDE: PO33001  
TÉL. DE LA PERSONNE-RESSOURCE: 0014005000120  
DATE DE LA COMMANDE: 13-JUL-16  
COMMANDE: 31609050  
TRANSPORT: Collect Freight  
REPRÉSENTANT: DIXON, WADE  
NOM POUR LIVRAISON: 31609050

N° DE CONNAISSEMENT  
rosedale for journ  
TRANSPORTEUR DE MARCHANDISES: COMMENTAIRE SUR FRAIS DE TRANSPORT:  
CUSTOMER CHOICE - REVIEW NOTES

CATÉGORIE	NUMÉRO DE PIÈCE / DESCRIPTION DE L'ARTICLE	DATE D'EXPÉDITION	QUANTITÉ COMMANDÉE	QUANTITÉ EXPÉDIÉE	QUANTITÉ NON EXPÉDIÉE	UDM
1	11149101 PC SH 0.118 48X96 CL 112 U2   LEXAN 9034		2	2	0	SH

INSTRUCTIONS SPÉCIALES: C OF C REQUIRED  
Numéros de LOT:  
(2 Qté )

SQ167-K

REÇU EN BON ÉTAT

Signé: Date:

À moins qu'il en soit convenu autrement dans un document signé par les deux parties, toute vente par SABIC Polymershapes ("Polymershapes") est effectuée exclusivement aux termes des conditions de vente standard de Polymershapes, qui peuvent être obtenues sur demande et en ligne à l'adresse [www.sabicpolymershapes.com](http://www.sabicpolymershapes.com). BIEN QUE LES RENSEIGNEMENTS, LES RECOMMANDATIONS OU LES CONSEILS FIGURANT AUX PRÉSENTES SOIENT DONNÉS DE BONNE FOI, POLYMERSHAPES NE DONNE AUCUNE GARANTIE, EXPRESSE OU IMPLICITE, QUANT AUX RÉSULTATS, À L'EFFICACITÉ OU À LA SÉCURITÉ DE TOUTE CONCEPTION CONTENANT DES PRODUITS, MATÉRIAUX, SERVICES, RECOMMANDATIONS OU CONSEILS DE POLYMERSHAPES. SAUF TEL QU'IL EST INDIQUÉ DANS LES CONDITIONS DE VENTE STANDARD DE POLYMERSHAPES, POLYMERSHAPES ET SES REPRÉSENTANTS NE SONT EN AUCUN CAS RESPONSABLES DE TOUTE Perte DÉCOULANT DE L'UTILISATION DE SES MATÉRIAUX, PRODUITS OU SERVICES DÉCRITS AUX PRÉSENTES.

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# Certificate of Conformance

SABIC Polymershapes

1665 55<sup>th</sup> Avenue  
Dorval, Quebec,  
H9P 2W3

Date: July 14/2016

Attn: RECEIVING DEPARTMENT  
To: DART AEROSPACE  
Address: 1270 ABERDEEN STREET  
HAWKESBURY, ONT. K6A 1K7

Customer P.O. Number: PO33001  
Sales Order No: 93023912  
Manufacturer's Reference: 04962812-001  
Our Reference: MTL-104263

It is hereby certified that, to the best of SABIC Polymershapes' knowledge, the product information provided below conforms to the corresponding information in the possession of SABIC Polymershapes with respect to such products. This certification and the sale of products are, unless otherwise agreed to in writing, subject to SABIC Polymershapes' standard conditions of sale. This document shall not be reproduced, except in full, without prior written approval.

Quantity	Description	Lot Number/Spec.
2 SHTS	LEXAN 9034 CLEAR .118 X 48" X 96"	SNT952

SABIC Polymershapes

By: *Oleg Kuehrya*  
Title: Quality Coordinator

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SABIC  
Innovative  
Plastics™

سابك  
sabic

CERTIFICATE OF COMPLIANCE

# Product Quality Documentation

Customer Order Number	Customer Part Number	Sales Order Number	Material, Grade and Color
MTL-104263	11204355	04962812-001	9034 112
Lot Number	Shipped From	Date Shipped	Shippers Number
SNT952	HUB/SP MT VERNON	06/08/16	

## Specification

PRODUCT SPEC

## Specification Originator

SPECIALITY FILM &amp; SHEET

## Specification Comments

IT IS HEREBY CERTIFIED THAT THE PRODUCT INDICATED ABOVE CONFORMS TO OUR STANDARD INTERNAL SPECIFICATIONS FOR THE DESIGNATED MATERIAL. THIS CERTIFICATION IS SUBJECT TO OUR STANDARD CONDITIONS OF SALE APPLYING TO PRODUCTS SOLD BY SABIC INNOVATIVE PLASTICS.

RESIN LOT NO.SILO DIMENSIONS: .118 IN, 48 X 96 IN

TEST	CASE	REQUIREMENTS	RESULTS	AUD DATE	ASTM METHOD CUST CODE
		MIN	MAX		
LOT DATA:					
GAUGE		.1121	.1239	.1175	INCHES
		2.8473	3.1471	2.9845	MILLIMETER
WIDTH		96.5000	96.7500	96.7500	INCHES
		2451.1000	2457.4500	2457.4500	MILLIMETER
LENGTH		48.5000	49.0000	48.8750	INCHES
		1231.9000	1244.6000	1241.4250	MILLIMETER
WARPAGE		.0000	.3000	.2000	INCHES
		.0000	7.6200	5.0800	MILLIMETER
SQUARE		.0000	.2500	.1875	INCHES
		.0000	6.3500	4.7625	MILLIMETER
VISUAL		PASS	PASS	PASS	
RIPLS		.0000	4.5000	4.0000	
DISTORTN		PASS	PASS	PASS	
DIE LINE		.0000	4.5000	4.0000	
MASK COV		PASS	PASS	PASS	
MASKING	NO SPLICES	PASS	PASS	PASS	
MASK APP		PASS	PASS	PASS	
WEB TEMP		200.0000	300.0000	200.0000	DEG F
		93.3333	148.8889	93.3333	DEG C

\*\* DATA CONTINUED ON PAGE 2 \*\*

WOODIE PUNTNEY

Quality Manager

If you have any questions concerning this, please contact:

SCOTT CAMPBELL

Manufacturing Manager

ALEN NIEMEIER

1-812-831-4817

SABIC POLYMERSHAPES  
PETER MOGIANESI  
1665 55TH AVENUE  
DORVAL PQ H9P 2W3

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Innovative  
Plastics™

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## Product Quality Documentation

CERTIFICATE OF COMPLIANCE

PAGE 2

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\*\* DATA CONTINUED FROM PREVIOUS PAGE \*\*

TEST	CASE	REQUIREMENTS		RESULTS	AUD DATE	ASTM METHOD CUST CODE
		MIN	MAX			
PRODUCT AUDIT DATA:						
SP GRAV RSN		1.1800	1.2200	1.1974	10/04/15	D792
FLEXURAL STRENGTH RSN		12000.0000	32000.0000	12676.0000 PSI	10/04/15	D790
		843.6000	2249.6000	891.1228 KG/CM2		

WOODIE PUNTNEY

Quality Manager

If you have any questions concerning this, please contact:

SCOTT CAMPBELL

Manufacturing Manager

ALEN NIEMEIER

1-812-831-4817

SABIC POLYMERSHAPES  
PETER MOGIANESI  
1665 55TH AVENUE  
DORVAL PQ H9P 2W3



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO33001**

Purchase Order Date 7/13/2016 8:27:03 AM

PO Print Date 7/13/2016

Page Number 1 of 2

**Order From :**  
SABIC POLYMERSHAPES  
1290 OLD INNES ROAD  
UNIT 713  
OTTAWA, ON K1B 5M6  
CA

VC-GEP001

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**E-MAILED**

**Contact Name**  
**Vendor Phone** 800 267 1575

**Ship To Contact**  
**Ship To Phone**

**Ship Via:** Journey Freight collect  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** FCA - (Free Carrier)

**JUL 13 2016**

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
4	MLEXS.125-9034-01  MATERIAL: GE PLASTICS LEXAN™ SHEET TEXTURE CODE: 9034 LEXAN SMOOTH COLOR CODE: 01 CLEAR	1/8" 9034 Lexan Sheet	7/15/2016 Yes 7/15/2016		64.00 ✓ sf	\$3.00	\$192.16
<b>Line Total:</b>							<b>\$192.16</b>
5	71401-45  Procurement Quality Clauses A005 RIGHT OF ENTRY A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE) A026 CERTIFICATION OF MATERIAL CONFORMANCE A040 NOTIFICATION OF QUALITY ESCAPE A041 QUALITY MANAGEMENT SYSTEM A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENTS	PROCUREMENT QUALITY CLAUSES	7/15/2016  No 7/15/2016		1.00 ✓	\$0.00	\$0.00

Sp16-715

**Note:**

7/13/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO33001**

Purchase Order Date 7/13/2016 8:27:03 AM

PO Print Date 7/13/2016

Page Number 2 of 2

**Order From :**

VC-GEP001

**Ship To :**

DART AEROSPACE LTD

SABIC POLYMERSHAPES  
1290 OLD INNES ROAD  
UNIT 713  
OTTAWA, ON K1B 5M6  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

800 267 1575

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

Journey Freight collect

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

**Line Total:** \$0.00

**PO Total:** \$192.16

*Handwritten signature and initials*

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 7/13/2016

## Chantal Lavoie

---

**From:** Kuchyna, Olga <olga.kuchyna@sabic.com>  
**Sent:** Monday, July 11, 2016 4:11 PM  
**To:** Chantal Lavoie  
**Subject:** RE: quote

Hi Chantal,

I can quote you the following:

Lexan Clear 9034  
2 sheets .118 x 48" x 96 @ \$96.08/shet per your last order

We have material in stock.

31678

Thank you,  
Olga

---

**From:** Chantal Lavoie [mailto:clavoie@dartaero.com]  
**Sent:** Monday, July 11, 2016 1:22 PM  
**To:** Kuchyna, Olga <olga.kuchyna@sabic.com>  
**Subject:** quote



This is an external email. If you see this email as suspicious, please click the 'Report Suspicious Email' icon.

Hi Olga,  
Please advise price and delivery on mat'l.

Lexan sheet .125" -9034-01 x 64 sf = 2 sheet

Thanks  
Chantal

**Chantal Lavoie**  
*Purchasing Coordinator*

DART AEROSPACE  
T 1 613 632-5200  
F 1 613 632-1053  
E [clavoie@dartaero.com](mailto:clavoie@dartaero.com)  
1 800 556- 4166  
[www.dartaerospace.com](http://www.dartaerospace.com)





# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MLExs.125-9034-01

PO / BATCH NO.: P033001/H135241

DATE: 16-01-21

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 125

QUANTITY RECEIVED: 2 sheet

THICKNESS RECEIVED: 113

QUANTITY INSPECTED: 2

SHEET SIZE ORDERED: 4x8

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	<u>Lexan 9034 clear</u>
CORRECT REF # TO LINK CERT	(Y) N	<u>P033001</u>
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

<b>QC 18 INSPECTION</b>		<b>ENGINEERING SIGNOFF (if required)</b>	
INSPECTED BY: <u>DAS</u> <u>9</u> <u>9-85</u>	SIGNED OFF BY: _____		
DATE: <u>16-01-21</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in